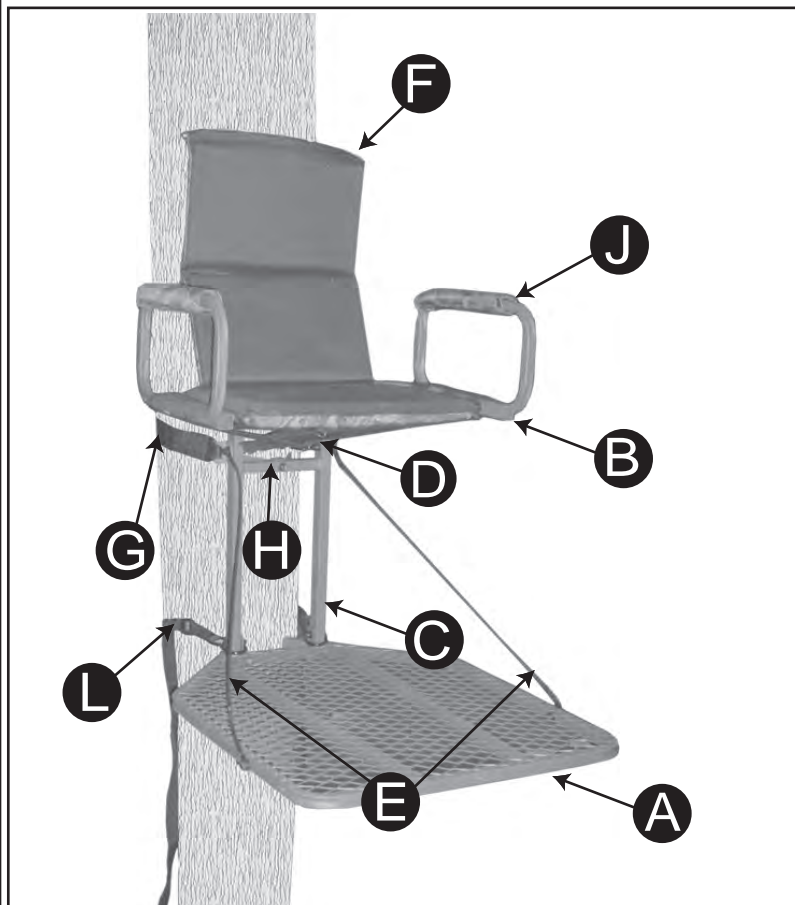


Model: SGHO-230

Basic Hang-On

- Always Wear A Safety Harness With This Product
- Practice Using At Ground Level
- Weight Limit **300 lbs.**



Parts List

A	1 Platform	Part # GP-200
B	1 Seat Platform	Part # GSP-200
C	1 Vertical Post	Part # GVP-200
D	2 Bracket	Part # GB-200
E	2 Cable	Part # GC-200
F	1 Seat Cushion	Part # GSC-200
G	1 Tree Strap	Part # GTS-200
H	1 Tree Brace	Part # GTB-200
J	2 Armrest	Part # GAR-200
K	2 Armrest Cover	Part # GPAC-200
L	2 Backpack Strap	Part # GBP-100
M	1 Buckle Strap Assy	Part # GBA-100
ⓐ	3 M8x40mm Bolt	Part # 1840
ⓑ	4 M6x55mm Bolt	Part # 1645
	1 Harness	Part # 6001

Warning Warning Warning

1. **ALWAYS** read all warnings and instructions before each use of hang-on. Failure to read all warnings and instructions before each use of hang-on may result in serious injury or death.
2. Remove all contents from box. Inspect for any damaged or missing pieces. **DO NOT** assemble or use hang-on if any parts are missing or damaged. Using the hang-on with missing or damaged parts may result in serious injury or death. Missing or damaged parts may be obtained from the address and phone number listed below.
3. **DO NOT** use hang-on if any bolts or nuts are loose, bent or crooked.
4. Be sure to retighten all bolts before each new use of hang-on.
5. Weight limit of this hang-on is **300 lbs.** **DO NOT** use hang-on if your combined weight with any equipment exceeds **300 lbs.** **DO NOT exceed the weight limit of safety harness, refer to harness manufacturers warnings for weight limit of safety harness.**
6. **ALWAYS** use a full body safety harness when using this hang-on. Failure to use a safety harness may result in serious injury or death.
7. **NEVER** use hang-on if you have dizzy spells, a heart condition, are afraid of heights, have been advised by a doctor or other health care provider not to climb, or have any condition that would impair your ability to climb up or down or use hang-on as it could result in serious injury or death. Please consult a physician prior to use.
8. **DO NOT** use hang-on under the influence of alcohol, medication, or any illegal substances. Using the hang-on while under influence of any of these substances may result in serious injury or death.
9. **NEVER** use hang-on during inclement weather. **DO NOT** use hang-on during thunderstorms or any other weather conditions that include (but not limited to) lightning, freezing rain that could create slippery or dangerous conditions.
10. **DO NOT** use the hang-on unless the ground is dry or level. Failure to use hang-on when the ground is dry or level may result in serious injury or death.
11. **NEVER** use hang-on on a tree that is dead, diseased, leaning, or on wet and uneven ground as the tree may fall, break, or uproot and may result in serious injury or death.
12. **DO NOT** leave your hang-on outside all year round. It must be stored inside when not in use.
13. **NEVER** climb on hang-on with your weapon. Make sure that the unloaded firearm gun barrel is pointed toward the ground when raising or lowering it to your stand. Always use a safe hoist/lift system on the opposite side of the tree from which you are climbing.
14. **ALWAYS** unload your weapon and use a safety lock while raising or lowering your weapon. Failure to unload your weapon may result in serious injury or death.
15. Use hang-on on trees with a minimum diameter of 9" and maximum of 18".
16. **ALWAYS** have a communication device on your person and easily accessible. Immediate access to another person may save your life. In the event of an accident, a rescue plan must be place and able to be incorporated immediately.
17. **DO NOT** fall asleep in your stand as you may potentially fall out resulting in serious injury or death.



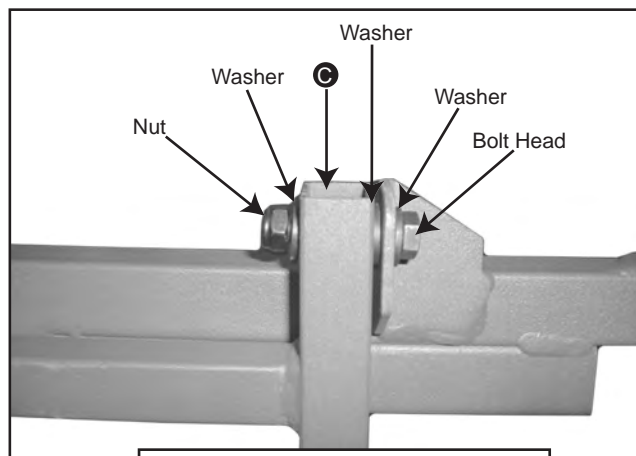
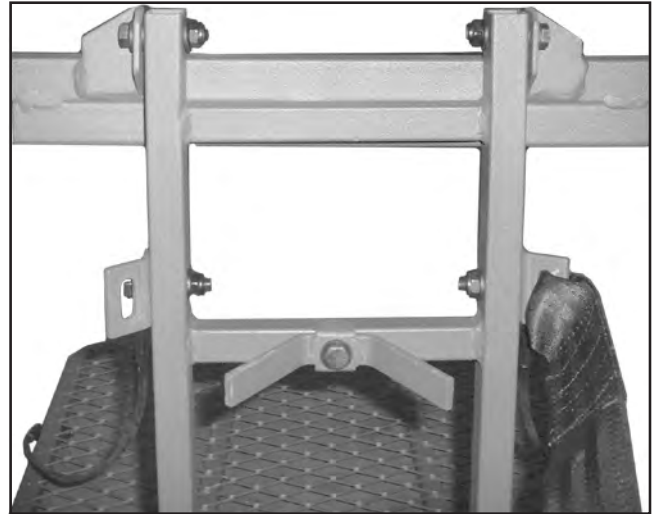
Thank you for purchasing the Guide Gear® Hang-On by Primal Vantage Company Inc. The hang-on does require some minor assembly. You will find detailed instructions with your hang-on. The following instructions will tell you how to assemble and use your hang-on. Every year hunters are seriously injured in tree stand accidents. Please carefully read and follow these instructions. For customer service visit www.treestandcustomerservice.com or call 1-800-722-7345 and ask for Primal Vantage.

SGHO-230 Seat Assembly Instructions

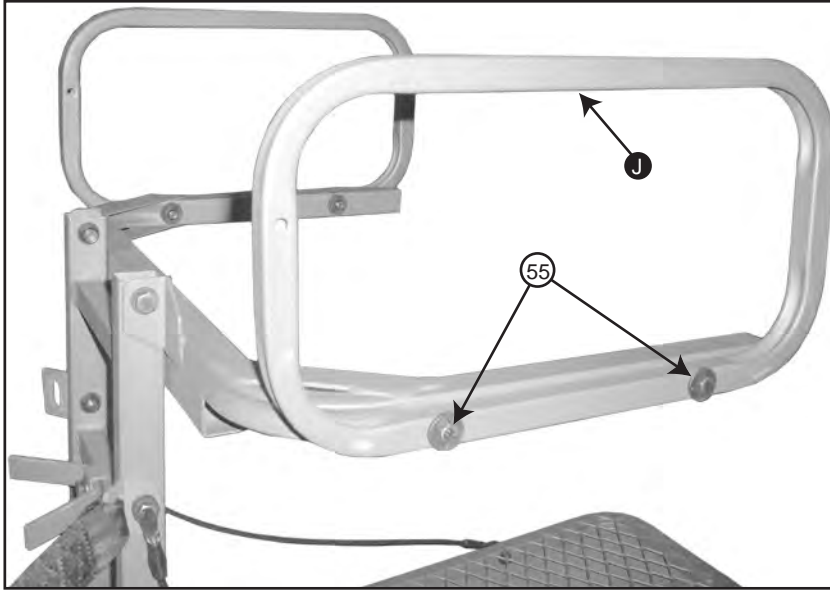


1. Attach Tree Brace **H** to Vertical Post **C** using **1-40mm bolt**.

2. Attach Seat Platform **B** to the top of Vertical Support **C** using **1-40mm bolt** on each side.

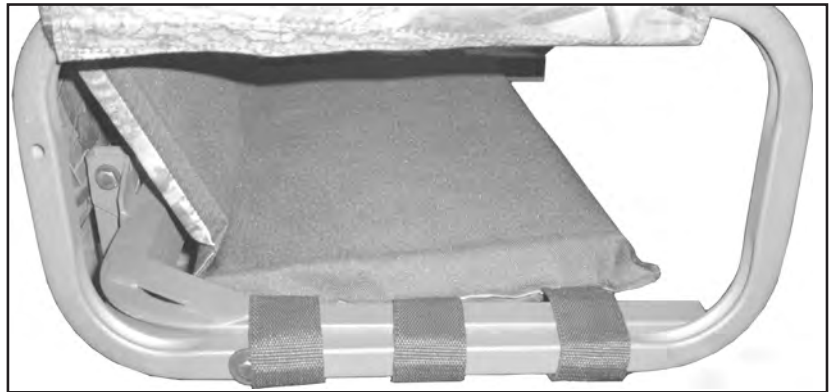


Close-up of Connection Order



3. Attach Armrest **J** to Seat Platform **B** by using **2-M6x55 bolts** for each side.

4. Attach Seat Cushion **F** to Seat Platform **B** by wrapping the straps around the frame once.



5. Thread straps through buckle. (See **Seat Cushion Instructions**).

Seat Cushion Instructions



1. Thread the seat strap up through the first slot in the seat adjustment buckle



2. Loop the strap over and down through the opposite slot in the seat adjustment buckle.



3. Loop the seat strap back over the top of the buckle and thread back through the first buckle slot.



4. Pull the strap tight.

Attachment Instructions

1. To attach the stand, raise the foot platform to the vertical position against the tree. (See Fig. 1)
 2. Lift the stand with a hoist/lift system to the desired height on the tree.
 3. Wrap the tree strap around the tree and insert the hook into the bracket. Fasten the strap as tightly as possible around the tree to remove any remaining slack. (See Fig. 2 and Fig. 3)
 4. Lower the seat to the sitting position. (See Fig. 4)
 5. Insert the one hooked end of the buckle strap assembly into the mesh of the foot platform near the vertical post. Wrap the strap around the back of the tree once and insert the other end of the strap assembly into the mesh of the foot platform near the vertical post. (See Fig. 5)
 6. Check your stand to make sure it is secure to the tree. Apply pressure to the platform with one foot while keeping the other foot on the climbing apparatus. Always step down from your climbing aid to the platform. Failure to do so may cause the hang-on to shift. Be sure to wear your safety harness at all times. (See Fig. 6)
 7. With your harness attached to tree, step onto the hang-on. Once comfortably standing, follow manufacturer's instructions for attaching harness tree strap.
- WARNING: Failure to follow this procedure when seating your stand could result in serious injury or death.**
8. To remove the stand, reverse the procedure.

You *MUST* wear a Safety Harness while climbing at all times.



**FIGURE 1
ATTACH
STAND TIGHT
TO THE TREE**



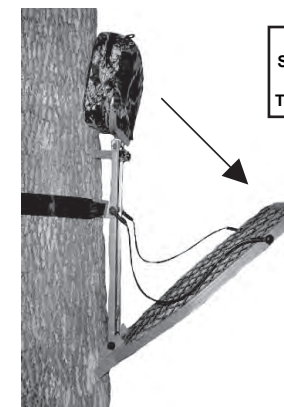
**FIGURE 2 SECURE YOUR
HARNES AND HOOK
TREESTRAP INTO TREE BRACE**

STEP 2: While wearing your safety harness, connect your harness to the tree. With the treestand in the folded position, Wrap Tree Strap around the tree once and hook the other end into the tree strap bracket. Ensure that the strap is not twisted and is laying flat against the tree.



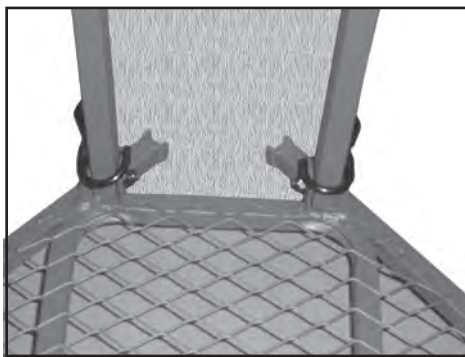
**FIGURE 3 SECURE YOUR HARNES,
PULL EXCESS STRAP TO TIGHTEN AND
SECURE STAND TO TREE**

STEP 3: Pull the excess strap to secure the stand to the tree, as shown in Fig. 2. The stand should be tight to the tree as shown in Fig. 3.



**FIGURE 4
SECURE YOUR HARNES
AND FOLD DOWN
THE STAND'S PLATFORM**

STEP 4: Unfold the stand as shown in Fig. 4. Adjust your seat platform.



STEP 5: Insert the one hooked end of the buckle strap assembly into the mesh of the foot platform near the vertical post. Wrap the strap around the back of the tree once and insert the other end of the strap assembly into the mesh of the foot platform near the vertical post.

**FIGURE 5 SECURE YOUR HARNES,
ATTACH BUCKLE AND STRAP TO FOOT
PLATFORM TO SECURE STAND TO TREE**



**FIGURE 6 STEP DOWN
FROM THE CLIMBING AID
TO YOUR STAND**

STEP 6: When moving from your climbing aid to your Hang-On Tree Stand, step down or over from the aid to the stand as shown in Fig. 6. **Cautiously** put your weight on the stand's platform. The additional weight will create tension on the tree attachment strap.

WARNING: DO NOT LIFT THE FOOT PLATFORM WHILE THE STAND IS IN USE. LIFTING THE FOOT PLATFORM COULD CAUSE YOUR STAND TO SHIFT, RESULTING IN SERIOUS INJURY OR DEATH. YOU MUST ALSO WEAR A SAFETY HARNES AT ALL TIMES WHILE THE STAND IS IN USE, INCLUDING CLIMBING AND DESCENDING. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

DETAILED BUCKLE AND STRAP INSTRUCTIONS



Fig. 1

1. Hold buckle as shown in Fig. 1

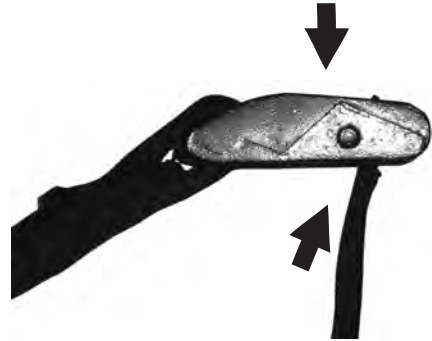


Fig. 2

2. Press down on latch and insert strap underneath teeth as shown in Fig. 2.



Fig. 3

3. Pull strap to desired length.

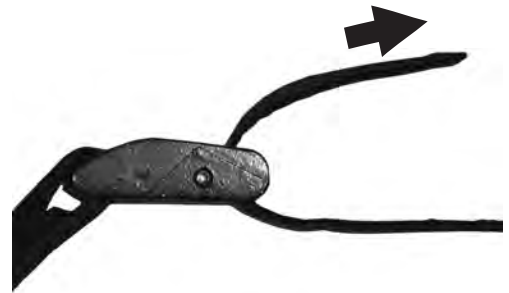


Fig. 4

4. Pull slack to tighten.
(See Fig. 4)

ALWAYS tug on strap to make sure it is secured by the buckle before use