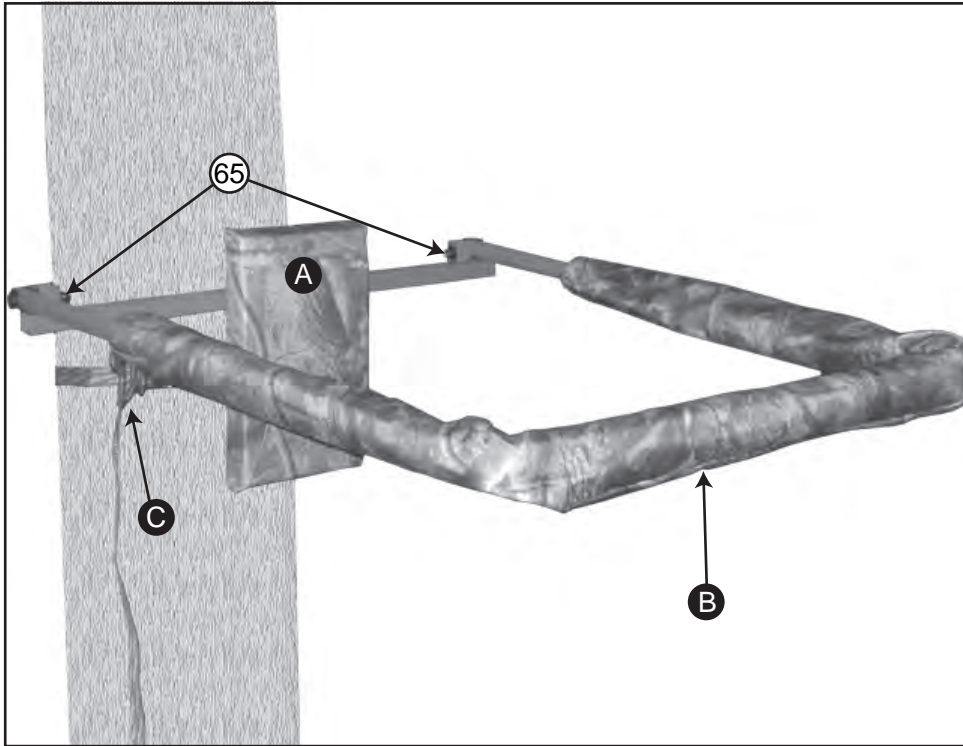


Model: SGAC-100

Shooting Rail Kit

- Always Wear A Safety Harness With This Product



Parts List

A	1 Backrest	Part # BR-9000
B	1 Shooting Rail	Part # SR-9005
C	1 Buckle Strap	Part # BS-9010
65	1 M8x65mm Bolt	Part # 1865

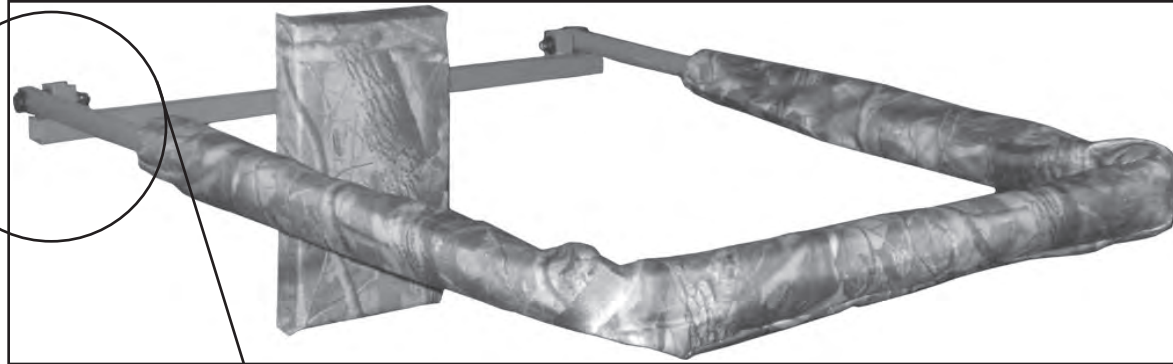


Thank you for purchasing the Guide Gear's® Shooting Rail Kit by Primal Vantage Company Inc. The shooting rail kit does require some minor assembly. You will find detailed instructions with your shooting rail kit. The following instructions will tell you how to assemble and use your shooting rail kit. Every year hunters are seriously injured in treestand accidents. Please carefully read and follow these instructions. For customer service call 1-800-722-7345 and ask for Primal Vantage or visit www.treestandcustomerservice.com.

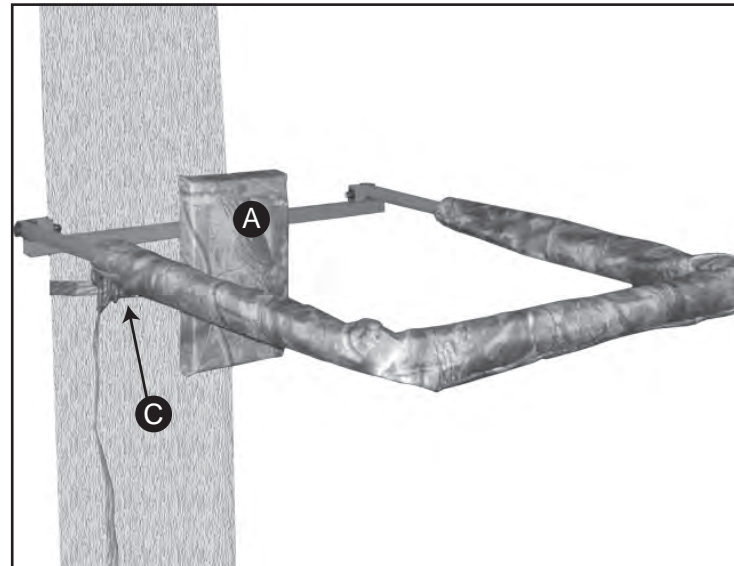
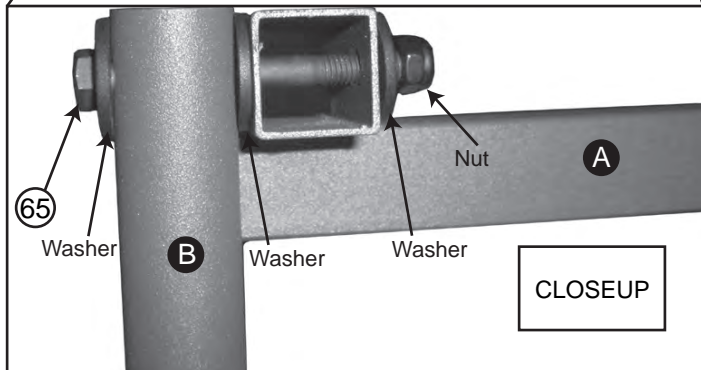
⚠ Warning ⚠ Warning ⚠ Warning ⚠

1. **ALWAYS** read all warnings and instructions before each use of shooting rail kit. Failure to read all warnings and instructions before each use of shooting rail kit may result in serious injury or death.
2. Remove all contents from box. Remove all cardboard from the product. Inspect for any damaged or missing pieces. **DO NOT** assemble or use shooting rail kit if any parts are missing or damaged. Using the shooting rail kit with missing or damaged parts may result in serious injury or death. Missing or damaged parts may be obtained from the address and phone number listed below.
3. **DO NOT** use shooting rail kit if any bolts or nuts are loose, bent or crooked. Be sure to retighten all bolts before each new use of shooting rail kit.
4. **ALWAYS** use a full body safety harness when installing this shooting rail kit. Failure to use a full body safety harness may result in serious injury or death.
5. **NEVER** use shooting rail kit or ladder stand if you have dizzy spells, a heart condition, are afraid of heights, have been advised by a doctor or other healthcare provider not to climb, or have any condition that would impair your ability to climb up or down or use shooting rail kit or ladder stand as it could result in serious injury or death. Please consult a physician prior to use.
6. **DO NOT** use shooting rail kit or ladder stand under the influence of alcohol, medication, or any illegal substances. Using the shooting rail kit or ladder stand while under influence of any of these substances may result in serious injury or death.
7. **NEVER** use shooting rail kit during inclement weather. **DO NOT** use shooting rail kit during thunderstorms or any other weather conditions that include (but not limited to) lightning, freezing rain, or high winds that could create slippery or dangerous conditions.
8. **NEVER** use shooting rail kit on a tree that is dead, diseased, leaning, or on wet and uneven ground as the tree may fall, break, or uproot and may result in serious injury or death.
9. **DO NOT** leave your shooting rail kit outside all year round. It must be stored inside when not in use.
10. **DO NOT** stand on treestand seat platform, rails etc. when installing the shooting rail kit. Stand on the foot platform **ONLY** as per manufacturer's instructions.
11. **NEVER** strap shooting rail kit to any part of the ladderstand. Install only on a healthy live tree.
12. **ONLY** Use shooting rail kit on trees with a minimum diameter of 9" and maximum of 20".
13. **ALWAYS** have a communication device on your person and easily accessible. Immediate access to another person may save your life. In the event of an accident, a rescue plan must be in place and able to be incorporated immediately.
14. **NEVER** lean, stand, climb, or hang on shooting rail kit.
15. **ALWAYS** set up treestand according to manufacturer's instructions first. Then raise shooting rail kit using a safe hoist/lift system.

SGAC-100 Assembly Instructions Page 1



1. Attach Shooting Rail **B** to Backrest **A** using **1-M8x65mm Bolt** on each side.



2. Attach your harness to the tree before beginning to climb your ladder stand. Use a safe hoist/lift system to raise the assembled shooting rail kit into position on the tree.

Wrap the strap around the back of the tree and insert into the buckle. **(See Buckle Strap Instructions)**