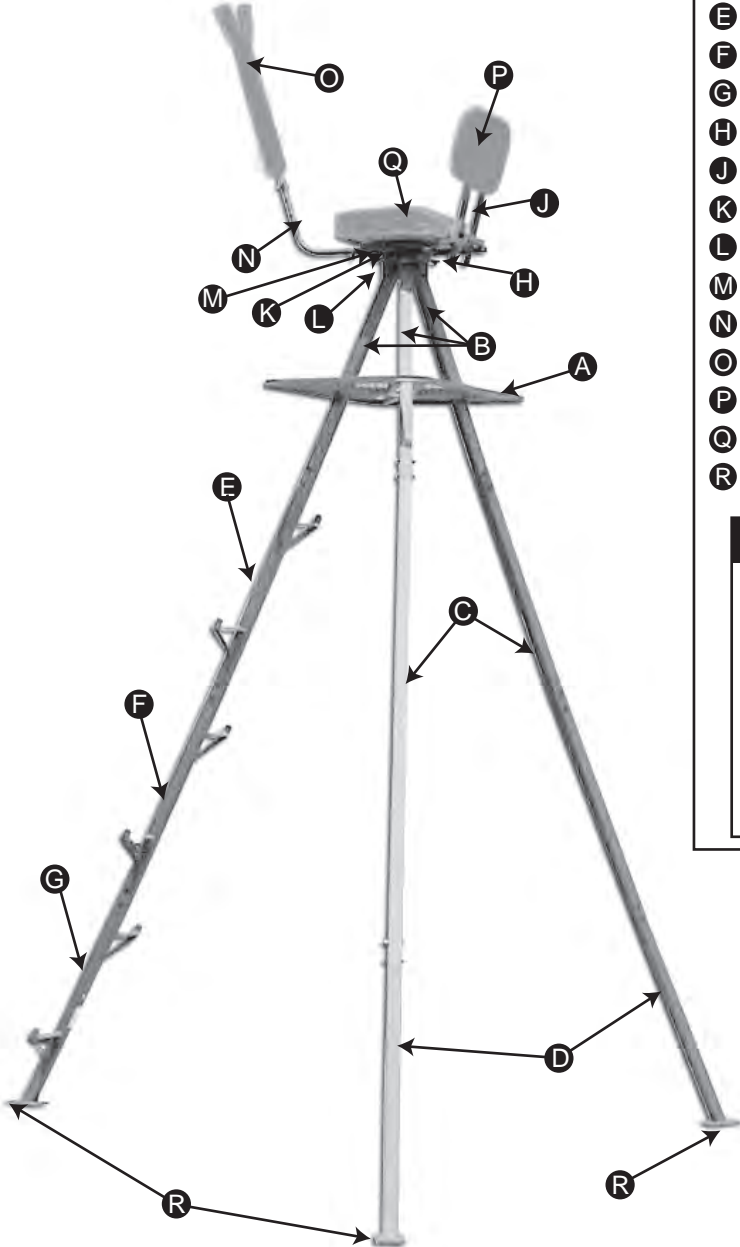


Model: SGTS-A24

10Ft. Tripod

- Weight Limit **300 lbs.**
- Do Not Over Tighten Fasteners



Parts List

| | | |
|----------|---------------------------|-----------------|
| A | 1 Platform | Part # GP-1240 |
| B | 3 Top Leg Section | Part # GTL-1240 |
| C | 2 Middle Leg Section | Part # GML-1240 |
| D | 2 Bottom Leg Section | Part # GBL-1240 |
| E | 1 Top Ladder Section | Part # GTL-1245 |
| F | 1 Middle Ladder Section | Part # GML-1245 |
| G | 1 Bottom Ladder Section | Part # GBL-1245 |
| H | 1 Seat Brace | Part # GB-1340 |
| J | 1 Seat Back | Part # GS-1320 |
| K | 1 Leg Base | Part # GT-1300 |
| L | 1 Swivel | Part # GS-240 |
| M | 1 Shooting Rail Brace | Part # GSB-240 |
| N | 1 Shooting Rail Extension | Part # GSX-240 |
| O | 1 Shooting Rail | Part # GSR-240 |
| P | 1 Seat Back Cushion | Part # GC-1300 |
| Q | 1 Bottom Seat Cushion | Part # GC-1310 |
| R | 3 Anchor Pin | Part # AP-600 |

Hardware

| | | | |
|-----|----|---------------|--------------|
| 107 | 3 | M8x107mm Bolt | Part # 18107 |
| 60 | 23 | M8x60mm Bolt | Part # 1860 |
| 20 | 5 | M8x20mm Bolt | Part # 1820 |
| 50 | 4 | M6x50mm Bolt | Part # 1850 |
| | 4 | Screw | Part # 1500 |
| | 62 | M8 Washer | Part # 1800 |
| | 31 | M8 Nut | Part # 1810 |



⚠ WA N N G ⚠ WARNING ⚠ WARNING ⚠

1. **ALWAYS** read all warnings and instructions before each use of tripod. Failure to read all warnings and instructions before each use of tripod may result in serious injury or death.
2. Remove all contents from box. Remove all cardboard from the product. Inspect for any damaged or missing pieces. **DO NOT** assemble or use tripod if any parts are missing or damaged. Using the tripod with missing or damaged parts may result in serious injury or death. Missing or damaged parts may be obtained from the address and phone number listed below.
3. **DO NOT** use tripod if any bolts or nuts are loose, bent or crooked.
4. Be sure to retighten all bolts before each new use of tripod.
5. Weight limit of this tripod is **300 lbs.** **DO NOT** use tripod if you or your combined weight with any accessories are more than **300 lbs.** Using this tripod when over **300 lbs.** may result in serious injury or death.
6. **NEVER** use tripod if you have dizzy spells, a heart condition, are afraid of heights, have been advised by a doctor or other healthcare provider not to climb, or have any condition that would impair your ability to climb up or down or use tripod as it could result in serious injury or death. Please consult a physician prior to use.
7. **DO NOT** use tripod under the influence of alcohol, medication, or any illegal substances. Using the tripod while under influence of any of these substances may result in serious injury or death.
8. **NEVER** use tripod during inclement weather. **DO NOT** use tripod during thunderstorms or any other weather conditions that included (but not limited to) lightning, freezing rain that could create slippery or dangerous conditions.
9. **DO NOT** use the tripod unless the ground is dry or level. Failure to use tripod when the ground is dry or level may result in serious injury or death.
10. **DO NOT** leave your tripod outside all year round. It must be stored inside when not in use.
11. **NEVER** climb tripod with your weapon. Make sure that the unloaded firearm gun barrel is pointed toward the ground when raising or lowering it to your stand. Always use a safe hoist/lift system on the opposite side of the tree from which you are climbing.
12. **ALWAYS** unload your weapon and use safety lock while raising or lowering your weapon. Failure to unload your weapon may result in serious injury or death.
13. **ALWAYS** have a communication device on your person and easily accessible. Immediate access to another person may save your life. In the event of an accident, a rescue plan must be in place and able to be incorporated immediately.
14. **DO NOT** fall asleep in your stand as you may potentially fall out resulting in serious injury or death.

Thank you for purchasing Guide Gear's® 10ft Tripod by Primal Vantage Company Inc. The tripod does require some minor assembly. You will find detailed instructions with your tripod. The following instructions will tell you how to assemble and use your tripod. Every year hunters are seriously injured in treestand accidents. Please carefully read and follow these instructions. For customer service visit www.treestandcustomerservice.com or call 1-800-722-7345 and ask for Primal Vantage.

SGTS-A24 10ft Tripod



Fig. 1

1. Place Leg Base **K** on ground with flat side down. Attach Top Leg Sections **C** using **3-M8x60mm bolts**.

2. Attach Platform **A** to the three top leg sections using **3-M8x107mm bolts**.



Fig. 2



Fig. 3

3. Attach Swivel **L** to Leg Base **K** using **4-M8x20mm bolts**

4. Attach Shooting Rail Brace **M** to Bottom Seat Cushion **Q** using the four screws **X** into the pre-drilled holes on the underside of the Seat Cushion

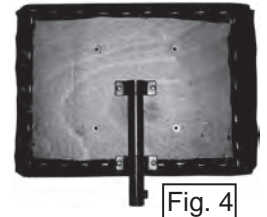


Fig. 4

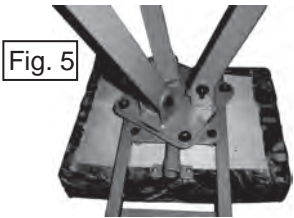


Fig. 5

5. Attach Seat Brace **H** and Seat Cushion **Q** to Swivel **L** using **4-M6x50mm bolts**.

6. Attach Seat Back **J** to Seat Brace **H** using **2-M8x60mm bolts**. Slide Seat Back Cushion **P** over Seat Back **J**.



Fig. 6

7. The upper portion of your tripod should now be complete.

(Shooting Rest should be attached last to avoid damaging it while erecting the rest of the tripod).



Fig. 7

8. Lay the platform assembly down as shown in Fig. 7. Connect Leg Section **C** to Ladder Section **E** to Ladder Section **F** to Ladder Section **G** using **2-M8x60mm bolts** for each section. Connect Leg Section **C** to Leg Section **B** to Leg Section **D** using **2-M8x60mm bolts** for each section.

9. Once the leg sections are complete, with the help of two other people, lift the tripod into position.

10. Once the tripod is assembled and in place, secure the tripod in position using the 13" Anchor pins **R** provided. These stakes should be driven through the holes on the bases of the bottom legs and bottom ladder section and firmly into the ground.

11. Now that the tripod is staked and secured you may climb into the chair and attach Shooting Rail **O** by inserting the Shooting Rail Extension **N** into the Shooting Rail Brace **M**. Then slide the Shooting Rail **O** over the Shooting Rail Extension **N** and secure with winged bolt.



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